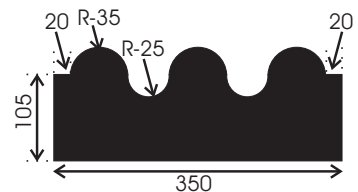
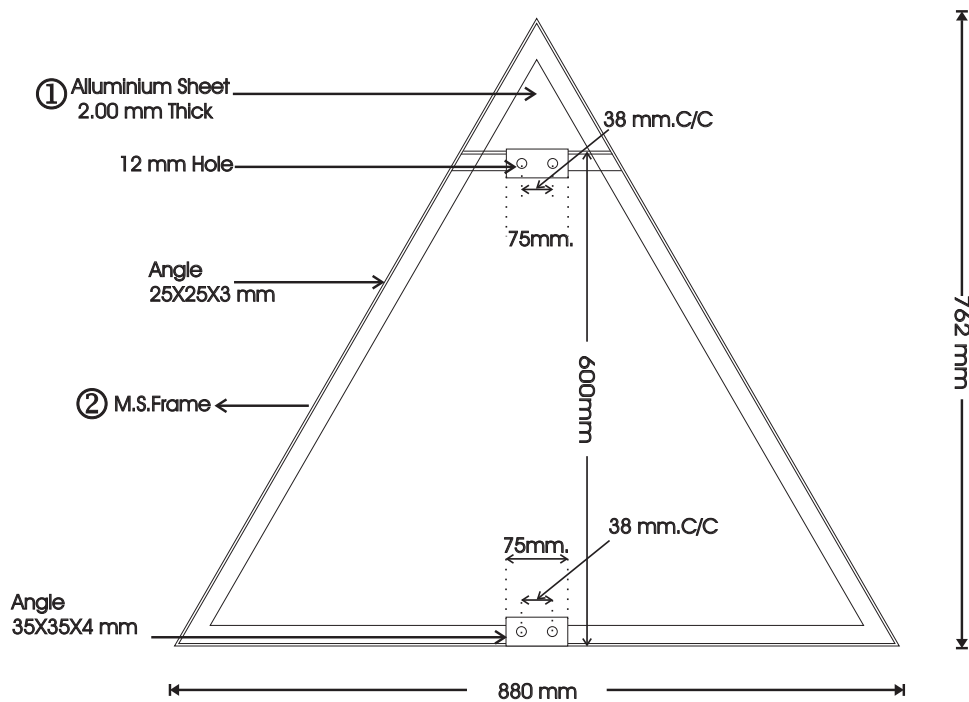
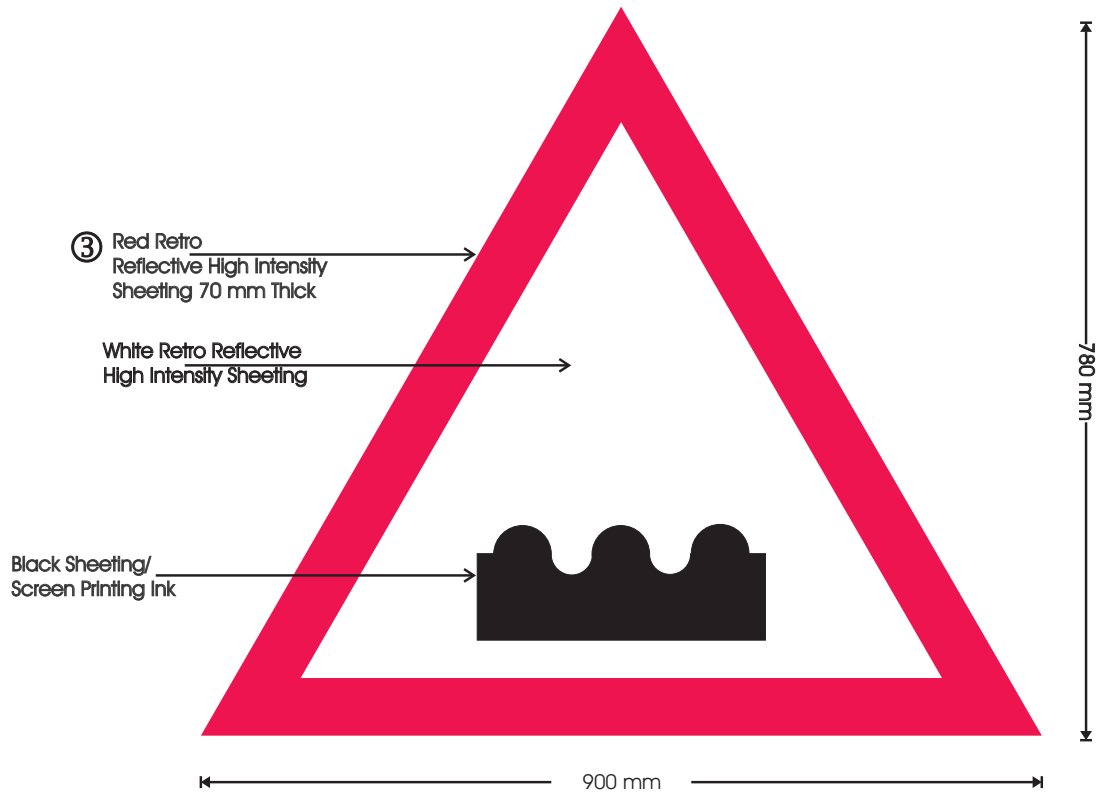


Bump Indicator



NOTE: 1. Back side of the board should be painted in gray colour.
 2. Aluminium Sheet ① should be popp rivetted with MS angle iron frame ②.
 3. Retro Reflective Sheeting should be weather resistant and show colour fastness.
 4. There should be no cracking, scaling, pitting, blistering, edge lifting.
 5. Minimum co-efficient of Retro Reflection in candles per Lux per sqm. should be as per table
 6. Boards should be confirm to RDSO Specn. Number CT/MS/SD/MW Dt.29.10.90 Circulated by Railway Board Vide letter number 94/CE-II/TK/6 Dt. 6.4.99

3.	Retro Reflective Sheeting	1	High Intensity Encapsulated	ASTM D4956-93b
2.	Frame	1	M.S.Angle	IS.226
1.	Alluminium Alloy Sheet	1	Alluminium Alloy	IS.736
Ref. No	Description	No/ Unit	Material	Specn.
Lakshmi Industrial Corporation Meerut		Drg.no. LIC/Bump/High Intensity /08		

Observation angle in Deg.	Entrance angle in Deg.	White	Red
0.2	-4	250	45
0.2	+30	150	25
0.5	-4	95	15
0.5	+30	55	10

